Thursday, 5/3/2007 11:38:28 AM Date Kim Johnston User Customer Job Number : 32199 : 10225 **Estimate Number** : N/A P.O. Number S.O. No. : N/A : 5/3/2007

Process Sheet Drawing Name : PACKER : CU-DAR001 Dart Helicopters Services : D2150 Part Number - D2150 REV. A This Issue **Drawing Number** : N/A Prsht Rev. Project Number : NA : SMALL /MED FAB First Issue Type **Drawing Revision** : 31783 Previous Run Material Due Date : 5/10/2007 Qty: 30 Um: Each Written By Checked & Approved By Re-format (mpp 2101) EC Comment : Est C Now on Waterjet JLM Est Rev:D 06-08-23 **Additional Product** Job Number: Seq. #: Description: Machine Or Operation: M2024T3S040 2024-T3 .040 sheet 1.0 Comment: Qty.: 0.0263 sf(s)/Unit Total: 0.7875 sf(s)Material: 2024-T3 (QQ-A-250/4) 0.040" thick Batch: M 104025 (M2024T3S.040) m1 o1 05 0 20 WATER JET FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2150 Dwg Rev: A Prog Rev: A 2-Deburr if necessary 3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE 30 SECOND CHECK 4.0 QC8 Comment: SECOND SMALL FAB 1 5.0 SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr



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	WORK ORDER CHANGES							
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Part No:	PAR #:	Fault Category:	 NCR: Yes No	DQA:	Date: <u>≤</u>	<u>37/05/11</u>
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NCR:	R: WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Date: Thursday, 5/3/2007 11:38:28 AM User: Kim Johnston **Process Sheet** Drawing Name: PACKER Customer: CU-DAR001 Dart Helicopters Services Job Number: 32199 Part Number: D2150 Job Number: Description: Seq. #: **Machine Or Operation:** HAND FINISHING RESOURCE #1 HAND FINISHING1 6.0 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 POWDER COATING 7.0 Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3 INSPECT POWDER COAT/CHEMICAL CONVERSION 8.0 QC3 Comment: INSPECT POWDER COAT 9.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 10.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE IN Pr. S. 14. Job Completion

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W/O:			WORK ORDER	CHANGES														
DATE	STEP PROCEDURE CHANGE		PROCEDURE CHANGE		PROCEDURE CHANGE		STEP PROCEDURE CHANGE		STEP PROCEDURE CHANGE		TEP PROCEDURE CHANGE		PROCEDURE CHANGE By Dat		Date	te Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
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Part No);	PAR #:	Fault Category:	NCR: Yes	No DC	A:	Date:											

QA: N/C Closed: ____ Date: ___

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		Verification	Annewal	Anneval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC inspector
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	32199
Description: Packer	Part Number:	D2150
Inspection Dwg: D2150 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
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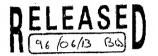
Drawing	Tolerance	Actual	Accept	Reject	Method of	Comments
Dimension		Dimension			Inspection	
0.740	+/-0.010	0.746			Vern	
2.050	+/-0.010	2.052			Vern	
0.231	+/-0.010	0.238	/		Vern	
1.217	+/-0.010	1.225			Vern	
1.559	+/-0.010	1.568	,/		Vern	
2.300	+/-0.010	2.306			Vern	
1.560	+/-0.010	1.56%	. /		Vern	
0.250	+/-0.010	0.256			Vern	
1.328	+/-0.010	1.337			Vern	
0.342	+/-0.010	0.346			Vern	
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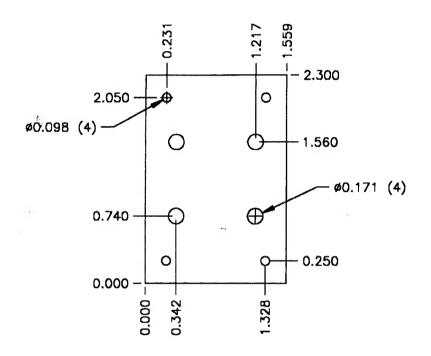
Measured by:	SAD	Audited by:	W	Prototype Approval:	N/A
Date:	02/05/08	Date:	07/03/18	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	04.09.28	New Issue ·	KJ/JLM ox	
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design B Williams	DRAWN BY K HAND	DART AEROSPACE LTD. VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
Bu	Bu	D2150 SHEE	T 1 OF 1
DATE		TILE	SCALE
95:05:01		PACKER	1:1





SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE

MATERIAL: 2024-T3, 0.040 THICK FINISH: WHITE POWDER COAT HI-GLOSS